Title:	**Export not finished**	ID:
		0104
Date in:	**Response:**	**Model:**	**Author:**
2003-03-29	*2003-03-29*	*-*	*CMa*

Q:

I have a problem here with one of the robots.

Here's the sequence of commands that I've issued.
 st 1900
OK
 st 1801
OK
 rd 1915
0
 rd 1915
1
 wr dm0 4
OK
 wr dm5 20
OK
 st 1905
OK
 and then the robot gets the plate from the hotel and then it stops.

 i issued
 rd 1814
0
 but
 rd dm200
09728
 rd 1915
0
 The mover has no mechanical problem. It was verified by your friend that was here.

Why is there no error reported? flag in 1814 should be set to 1. Can you look into this problem? So far I've seen this problem in two of the robots and I haven't checked one of them yet.

Also, one of the robot is moving very slowly. It's making loud sounds as the robot goes up and down. Do you have any ideas as to what might cause this problem?

A:

Urs mentioned something that you had difficulties one of your computers. Any news on this?

Check if input 102 or 103 is on. The system could assume there's a active transfer station or try to continue the export with ST 1901.