LiCONiC INSTRUMENTS

Title:	**PLC System Reset**			ID:
				130
19.09.24	**Response:**	**Model:**	**Author:**	
		-	*OKr*	

PLC Factory Reset

Issue: PLC blocked, with display red

Press and hold these buttons ▲▼
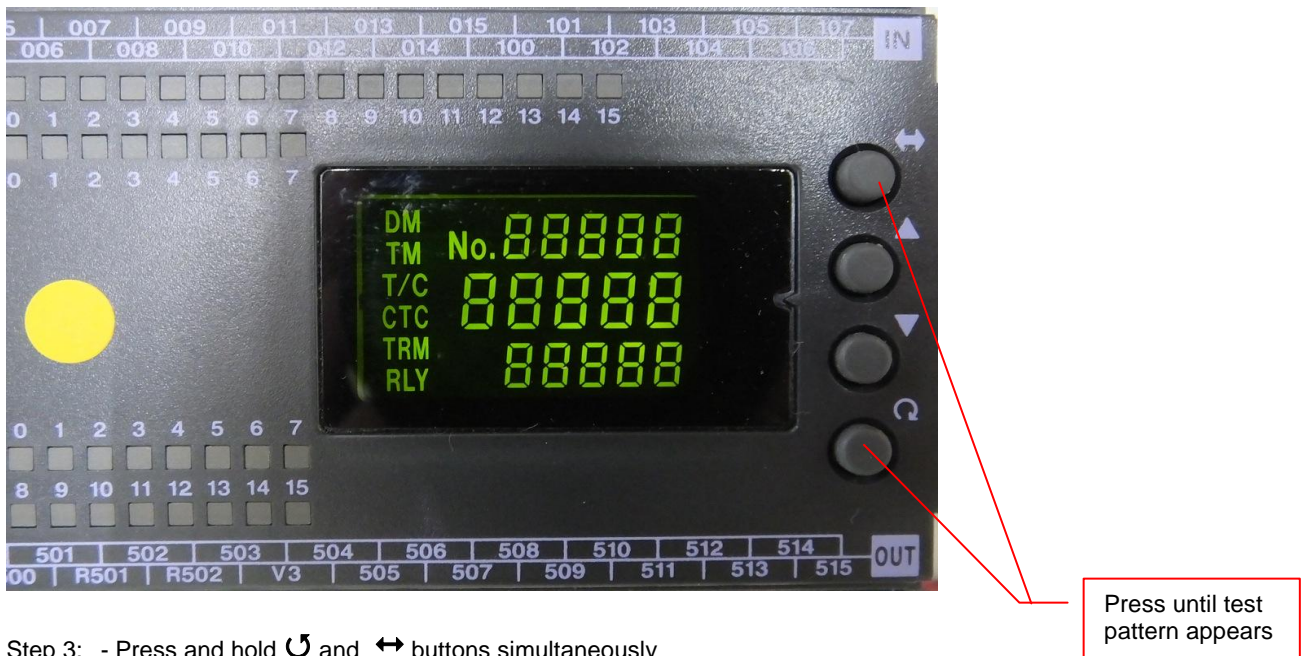
Step 1: - Remove power
- Press and hold up and down key simultaneously
- While holding the keys down, power on the unit and wait for the display to flash green
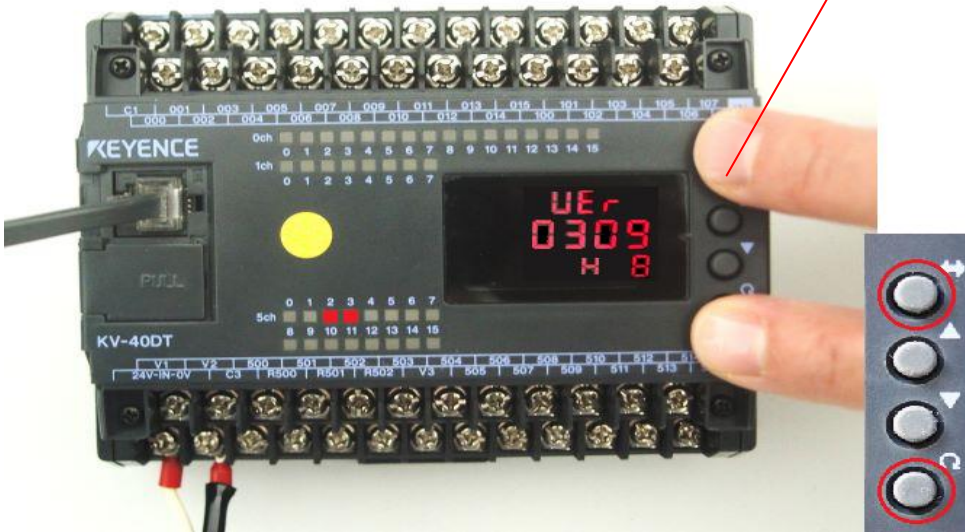
Press and hold the ⤡ and ↻ buttons
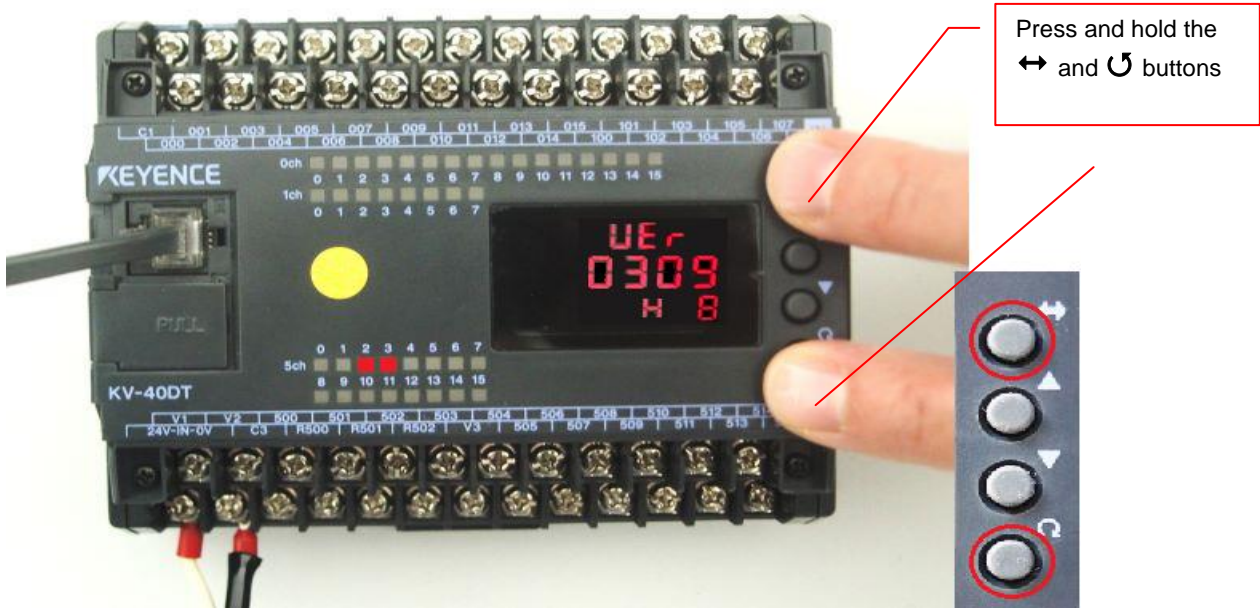
Step 2: - Press and hold ⤡ and ↻ simultaneously
  - A green flashing test pattern will appear on the display


Press until test pattern appears

Step 3: - Press and hold ↻ and ⤡ buttons simultaneously
  - Wait for flashing to stop

Step 4 - Push the ↻ and ↔ buttons simultaneously again
       - Wait for the display to flicker between green and red

after pushing twice you will get this result on the display

Step 5 - Push the ↻ and ↔ buttons simultaneously again
       - Wait for above message to appear on the display
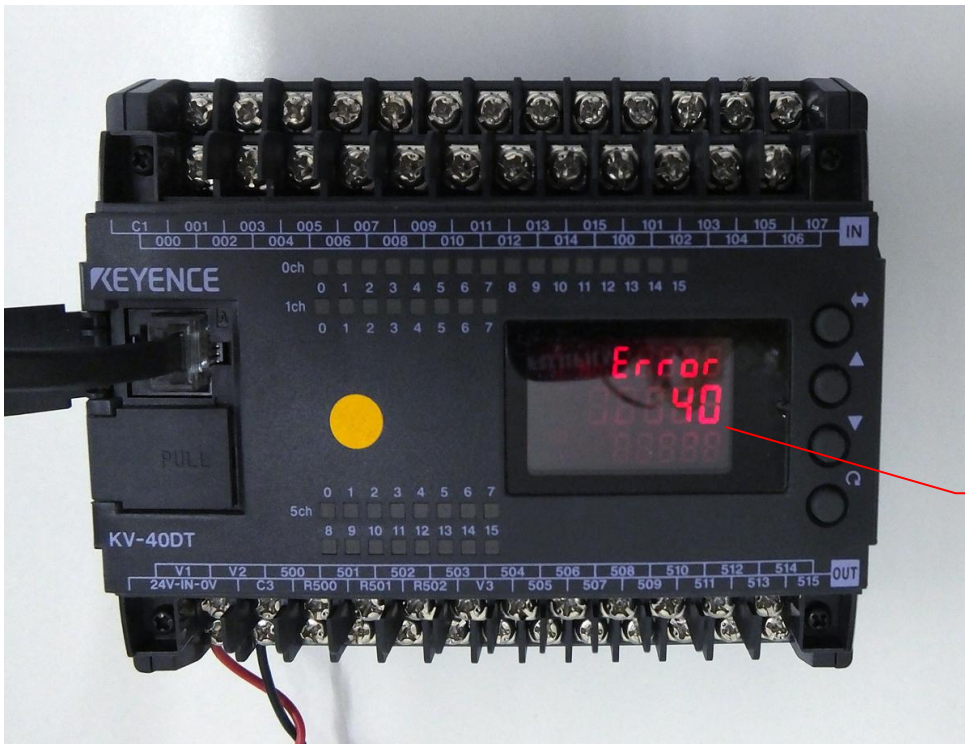
after you turn power back on, this should appear

Step 6: - Power off PLC and wait 10 seconds
       - Turn the power back on
       - The text "Error 40" should now appear on the display
       - The PLC is now ready for re-programming