

Title:	STX1000 Plate Access Speed Optimization			ID:
				0029
Date in:	Response:	Model:	Author:	
2007-01-20	2007-01-20	STX1000	CMa	

STX1000 Plate Access Speed Optimization

STX1000-DCSA #3482, CMa, 20.01.07

			Comment
T12	4		Shovel Out
T13	4		Shovel In
DM38	150		Carrousel speed
Turn	\$E003	\$2002	
Lift 1	\$E004	\$6404	
Lift 2	\$E001	\$0505	Plate lift motion
Cars	\$E004	\$xx04	xx value of DM38

Random, Standard Access

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LiCONiC R&D                               21-01-107
C.G.Malin                                  14:20:58

      StoreX-Cytomat-UserSoft   *   U 2.10, 23.07.A5
LiCONiC AG                               STX 0000.0
                                           # 3482

      Complete Access Time Summary
      Access Including Gate Cycles

      Access Procedure:           Fast

      Total Accesses:             4309
      Access Interval [Sec]:      3
      Min. Access Time:           9.5  PR  5.1
      Max. Access Time:           20.6 PR 18.5
      Mean Access Time:           12.9 PR  8.6

      Max PosTest Time:           5551.2
      Min PosTest Tin:            5551.2

      Car. Pos. Errs              0

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      Min. Load Time:             10.2 PR 120.2
      Max. Load Time:             12.9 PR  5.8
      Mean Load Time:             11.9 PR  5.6

      Min. UnLoad Time:           9.5  PR 252.4
      Max. UnLoad Time:           20.6 PR 18.5
      Mean UnLoad Time:           13.9 PR 11.7
  
```